



Studebaker

AUTOMOTIVE SALES CORPORATION
SOUTH BEND 27, INDIANA

Service Letter

PARTS AND SERVICE

SUBJECT INSTRUMENT BOARD SAFETY PAD COVER
SEPARATION FROM INSTRUMENT CLUSTER
MOUNTING PLATE RIM - 1963 LARK MODELS

NUMBER F-1963-16

FROM C. R. McIntosh, Manager
Passenger Car Technical Service

DATE August 16, 1963

In some instances the Instrument Board Safety Pad Cover has separated from the Instrument Cluster Mounting Plate Rim, leaving a space along the top between the rim and the safety pad.

This condition may be corrected by cementing the safety pad to the rim, using 3M-Fast Tack Adhesive Cement as follows:

1. Insert a spacer between the safety pad assembly and the instrument cluster rim at each end of the separation to provide space for the application of the adhesive.
2. Prepare and have ready a length of inner tube filled with sand and closed on each end or other suitable weight (20-25 lbs.)
3. Apply a thin coat of adhesive along the underside of the safety pad in the area which will be behind the front edge of the instrument cluster rim.
4. Apply a thin coat of adhesive along the top edge of the instrument cluster rim but keep the adhesive about 1/8" - 3/16" rearward from the front edge of the rim.
5. Remove the spacers and immediately press the safety pad and cover down into the adhesive applied over the instrument cluster rim and hold it there.
6. Place the sandbag weight on the top of the safety pad cover and let it remain there for several hours or until the cement has secured the safety pad to the rim.
7. Remove any excess cement which may appear in the joint before it hardens.

CRM/et