



Studebaker

AUTOMOTIVE SALES CORP.

SOUTH BEND 27, INDIANA

SERVICE LETTER

SUBJECT SERVICING THE STEERING BELLCRANK
BRACKET - 1963 MODEL PASSENGER CARS

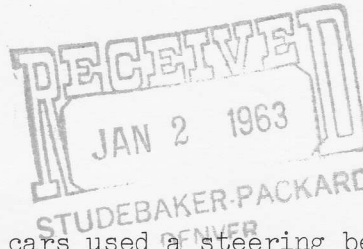
NUMBER S-1963-1

FROM C. R. MCINTOSH, Manager
Passenger Car Technical Service

DATE December 26, 1962

Mr. C. L. Mitsch
Studebaker Automotive Sales Corp.
150 Rio Grande Blvd.
Denver 23, Colorado

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Initially 1963 model passenger cars used a steering bellcrank bracket with a precision bushing. Later in production a steering bellcrank with needle bearings at this location was used. After approximately one month of production the steering bellcrank with the precision bushing was again used in 1963 model passenger cars.

When servicing the bellcrank bracket and/or bushing or needle bearing it will be necessary for the serviceman to determine the parts required for the car by the serial number of the vehicle. The following chart shows the correct part numbers required for the vehicle serial number.

| <u>Car Serial Number</u> | <u>Bushing</u> | <u>Bracket</u> |
|--------------------------|----------------|----------------|
| 63S-1001 to 63S-2097 | 1554379 | 1554377 |
| 63V-1001 to 63V-1772 | 1554379 | 1554377 |
| | <u>Bearing</u> | <u>Bracket</u> |
| 63S-2098 to 63S-6108 | 525013 | 1542212 |
| 63V-1773 to 63V-5141 | 525013 | 1542212 |
| | <u>Bushing</u> | <u>Bracket</u> |
| 63S-6109 and after | 1554379 | 1554377 |
| 63V-5142 and after | 1554379 | 1554377 |

Steering Bellcrank Shaft, Part No. 1547237, is used with either bracket and/or bushing and needle bearings.

CRM/et