

Cylinder Head Identification Guide

Engine Type	Casting Number	Part Number	Year	Gasket	Compression	Capacity	Notes
L Head 6	1549218	1549218	1959-60		8.00:1		
L Head 6	1548294	1548294	1959-60		7.00:1		Export
OHV 6	1550582	1553551	1961-63		8.00:1		Heater hose outlet is at L/H rear
OHV 6	1560959	1561582	1964		8.00:1		Heater hose outlet is at L/H front
V8	537555	537571	1955-61	Std.	8.00:1	54.5 cc	
V8	535976	536097	1955-61	Std.	7.5:1	54.5 cc	
V8	1555294	1555295	1962	Std.	8.25:1	58.0 cc	
V8	1557582	1557580	1961-64	Std.	7.00:1	67.7 cc	Truck and R2 engine
V8	1557581	1557579	1963-64	Comp.	8.00:1	-	
				Std.	8.50:1		
V8	1557570	1557571	1963-64	Std.	9.00:1 with dished pistons & thin head gaskets. 10.25:1 with flat top pistons and thin head gasket	54 cc	All R1 and most US built 1964 259/289 V8 models.
V8	527772	527222	1951-54	Std.	7.00:1	-	All 51-54 V8